SAFETY DATA SHEET

SECTION 1) CHEMICAL PRODUCT AND SUPPLIER'S IDENTIFICATION

Product ID: HP Mono-grade PCMO SN SAE 30
Product Name: HP Mono-grade PCMO SN SAE 30
Revision Date: Jul 14, 2015
Date Printed: Sep 02, 2015
Version: 2.0
Supersedes Date: Oct 06, 2014
Manufacturer's Name: Martin Operating Partnership L.P.
Address: P.O. Box 191, Kilgore, TX, US, 75663
Emergency Phone: CHEMTREC (800) 424-9300
Information Phone: 870-864-7800
Fax: 
Product/Recommended Uses: Lubricating Oil

SECTION 2) HAZARDS IDENTIFICATION

Classification of the substance or mixture:

Acute toxicity of 99.76% of the mixture is unknown

SECTION 3) COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>CAS</th>
<th>Chemical Name</th>
<th>% By Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>NA</td>
<td>HYDROTREATED PARAFFINIC DISTILLATES</td>
<td>68% - 92%</td>
</tr>
<tr>
<td>MIXTURE</td>
<td>PROPRIETARY ADDITIVES</td>
<td>11% - 24%</td>
</tr>
</tbody>
</table>

SECTION 4) FIRST-AID MEASURES

Inhalation:
Remove source of exposure or move person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell or are concerned.

Skin Contact:
Rinse/wash with lukewarm, gently flowing water and mild soap for 5 minutes or until product is removed. If skin irritation occurs or you feel unwell: Get medical advice/attention.

Eye Contact:
If irritation occurs, cautiously rinse eyes with lukewarm, gently flowing water for 15-20 minutes, while holding the eyelids open. If eye irritation persists: Get medical advice/attention.

Ingestion:
Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. If vomiting occurs naturally, lie on your side, in the recovery position.

SECTION 5) FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:
Dry chemical, foam, carbon dioxide water spray or fog is recommended. Water spray is recommended to cool or protect exposed materials or structures. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam. Sand or earth may be used for small fires only.
Unsuitable Extinguishing Media:
Water may be ineffective but can be used to cool containers exposed to heat or flame.

Specific Hazards in Case of Fire:
Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke), carbon monoxide, unidentified organic and inorganic compounds.
Oxides of C, Zn, P, S, Ca and Mg. Additional byproducts include hydrogen sulfide, alkyl mercaptan and other sulfides.
Dense smoke may be generated while burning. Toxic fumes, gases or vapors may evolve on burning. Heavy flammable vapors may settle along ground level and low spots to create an invisible fire hazard. The vapors may extend to sources of ignition and flash back.

Fire-fighting Procedures:
Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel.
Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

Special Protective Actions:
Wear protective pressure self-contained breathing apparatus (SCBA) and full turnout gear.

SECTION 6) ACCIDENTAL RELEASE MEASURES

Emergency Procedure:
Immediately turn off or isolate any source of ignition. Keep unnecessary people away; isolate hazard area and deny entry. Do not touch or walk through spilled material. Clean up immediately. Prevent from spreading by making a barrier with sand, earth or other containment material. Collect with absorbent, non-combustible material into suitable containers. Transfer to a container for disposal.
Large spills, once contained, may be picked up using explosion proof, non sparking vacuum pumps, shovels, or buckets, and disposed of in suitable containers for disposal. Local authorities should be advised if significant spillages cannot be contained.
Spill procedures (water): Remove from surface by skimming or with suitable adsorbents. If a large spill occurs notify appropriate authorities.
If spilled material is cleaned up using a regulated solvent, the resulting waste mixture may be regulated.

Recommended equipment:
Positive pressure, full-facepiece self-contained breathing apparatus (SCBA), or positive pressure supplied air respirator with escape SCBA (NIOSH approved).

Personal Precautions:
Avoid breathing vapor or mist. Avoid contact with skin, eye or clothing. Do not touch damaged containers or spilled materials unless wearing appropriate protective clothing.

Environmental Precautions:
Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers.

SECTION 7) HANDLING AND STORAGE

General:
Wash hands after use.
Do not get in eyes, on skin or on clothing.
Do not breathe vapors or mists.
Use good personal hygiene practices.
Eating, drinking and smoking in work areas is prohibited.
Remove contaminated clothing and protective equipment before entering eating areas.

Ventilation Requirements:
Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

Storage Room Requirements:
Keep container(s) tightly closed and properly labeled. Store in cool, dry, well-ventilated areas away from heat, direct sunlight and strong oxidizers. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous.
SECTION 8) EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye protection:
Chemical goggles, safety glasses with side shields or vented/splash proof goggles. Contact lenses may absorb irritants. Particles may adhere to lenses and cause corneal damage.

Skin protection:
Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Chemical-resistant clothing is recommended to avoid prolonged contact. Avoid unnecessary skin contact.
Use of an apron and over-boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. If handling hot material use insulated protective equipment.

Respiratory protection:
If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker, a respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed. Check with respiratory protective equipment suppliers. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. Select a filter suitable for combined particulate/organic gases and vapours.

PROPRIETARY ADDITIVES

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>OSHA TWA (ppm)</th>
<th>OSHA TWA (mg/m³)</th>
<th>OSHA STEL (ppm)</th>
<th>OSHA STEL (mg/m³)</th>
<th>OSHA Tables (Z1, Z2, Z3)</th>
<th>OSHA Carcinogen</th>
<th>OSHA Skin designation</th>
<th>NIOSH TWA (ppm)</th>
<th>NIOSH TWA (mg/m³)</th>
<th>NIOSH STEL (ppm)</th>
<th>NIOSH STEL (mg/m³)</th>
<th>NIOSH Carcinogen</th>
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PROPRIETARY ADDITIVES

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TWA (ppm)</th>
<th>ACGIH TWA (mg/m³)</th>
<th>ACGIH STEL (ppm)</th>
<th>ACGIH STEL (mg/m³)</th>
<th>ACGIH Carcinogen</th>
<th>ACGIH Notations</th>
<th>ACGIH TLV Basis</th>
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<tr>
<td>PROPRIETARY ADDITIVES</td>
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</table>

SECTION 9) PHYSICAL AND CHEMICAL PROPERTIES

Physical and Chemical Properties

- **Density**: 7.413 lb/gal
- **Density VOC**: 0.000 lb/gal
- **% VOC**: 0.000%
- **VOC Actual**: 0.000 lb/gal
- **VOC Actual**: 0.000 g/l
- **Specific Gravity**: 0.888
- **VOC Regulatory**: 0.000 lb/gal
- **VOC Regulatory**: 0.000 g/l

- **Appearance**: Amber, clear fluid
- **Odor Threshold**: N.A.
- **Odor Description**: Mild petroleum hydrocarbon odor
- **pH**: N.A.
- **Water Solubility**: Negligible in water
- **Flammability**: Flash Point at or above 200 °F
- **Flash Point Symbol**: N.A.
- **Flash Point**: 468 °F
- **Viscosity**: 344.48 cSt at 104°F
- **Lower Explosion Level**: N.A.
- **Upper Explosion Level**: N.A.
- **Vapor Pressure**: Negligible at STP
- **Vapor Density**: >1 at STP
- **Freezing Point**: N.A.
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Melting Point</td>
<td>N.A.</td>
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<tr>
<td>Low Boiling Point</td>
<td>500 °F</td>
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<tr>
<td>High Boiling Point</td>
<td>N.A.</td>
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<tr>
<td>Auto Ignition Temp</td>
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<tr>
<td>Decomposition Pt</td>
<td>N.A.</td>
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<tr>
<td>Evaporation Rate</td>
<td>Negligible at STP</td>
</tr>
<tr>
<td>Partition Coefficient: n-Octanol/Water</td>
<td>N.A.</td>
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</tbody>
</table>

SECTION 10) STABILITY AND REACTIVITY

**Stability:**
Material is stable at room temperature and pressure.

**Conditions to Avoid:**
- Avoid direct sunlight, extremes of temperatures and contact with incompatible materials.
- Avoid high temperatures and product contamination.

**Hazardous Polymerization:**
Will not occur.

**Incompatible Materials:**
Avoid contact with acids and oxidizing materials.

**Hazardous Decomposition Products:**
Smoke, carbon monoxide and dioxide and other aldehydes of incomplete combustion. Oxides of C, Zn, P, S, Ca and Mg. Hydrogen sulfide and alkyl mercaptans and other sulfides may be released.

SECTION 11) TOXICOLOGICAL INFORMATION

**Skin Corrosion/Irritation:**
May cause mild irritation of the skin.

**Serious Eye Damage/Irritation:**
Can be slightly irritating to eyes.

**Respiratory or Skin Sensitization:**
- Prolonged or repeated contact may make skin more sensitive to other skin sensitizers.
- Hot vapors may cause respiratory irritation.

**Germ Cell Mutagenicity:**
No Data Available

**Carcinogenicity:**
No Data Available

**Reproductive Toxicity:**
No Data Available

**Specific Target Organ Toxicity - Single Exposure:**
No Data Available

**Specific Target Organ Toxicity - Repeated Exposure:**
No Data Available

**Aspiration Hazard:**
Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

**Acute Toxicity:**
- If inhalation: Overexposure by inhalation of hot material may cause nonspecific discomfort, such as nausea, headache or weakness. Caution should be taken to prevent forming aerosol or misting of this product without proper respiratory protection.
SECTION 12) ECOLOGICAL INFORMATION

Mobility:
Not available.

Toxicity:
This material may be toxic to aquatic organisms and should be kept out of sewage and drainage systems and all bodies of water.

Persistence and Degradability:
No Data Available.

Bioaccumulative Potential:
No Data Available.

Other Adverse Effects:
No Data Available.

SECTION 13) DISPOSAL CONSIDERATIONS

Waste Disposal:
Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

Empty Containers retain product residue which may exhibit hazards of material, therefore do not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

SECTION 14) TRANSPORT INFORMATION

U.S. DOT Information:
Bulk Shipping Description: Does not apply to bulk oil shipping.
Non-Bulk Shipping Description: Does not apply to non-bulk oil shipping.
Identification Number: Not applicable.
Hazard Classification: Not applicable.
Other: See 49 CFR for additional requirements for descriptions, allowed modes of transport and packaging. For more information concerning spills during transport, consult latest DOT Emergency Response Guidebook for Hazardous Materials Incidents, DOT P 5800.3.

IMDG Information:
This material is not classified as dangerous under IMDG regulations.

IATA Information:
This material is not classified as dangerous under IATA regulations.

SECTION 15) REGULATORY INFORMATION

<table>
<thead>
<tr>
<th>CAS</th>
<th>Chemical Name</th>
<th>% By Weight</th>
<th>Regulation List</th>
</tr>
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<tbody>
<tr>
<td>MIXTURE</td>
<td>PROPRIETARY ADDITIVES</td>
<td>11% - 24%</td>
<td>SARA312,TSCA</td>
</tr>
</tbody>
</table>

SECTION 16) OTHER INFORMATION INCLUDING INFORMATION ON PREPARATION AND REVISION OF THE SDS

Glossary:
ACGIH- American Conference of Governmental Industrial Hygienists; ANSI- American National Standards Institute; Canadian TDG- Canadian Transportation of Dangerous Goods; CAS- Chemical Abstract Service; Chemtrec- Chemical Transportation Emergency Center (US); CHIP- Chemical Hazard Information and Packaging; DSL- Domestic Substances List; EC- Equivalent Concentration; EH40 (UK)- HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA- Emergency Planning and Community Right-To-Know Act; ESL- Effects screening levels; HMIS- Hazardous Material Information Service; LC- Lethal Concentration; LD- Lethal Dose; NFPA- National Fire Protection Association; OEL- Occupational Exposure Limits; OSHA- Occupational Safety and Health Administration, US Department of Labor; PEL- Permissible Exposure Limit; SARA (Title III)- Superfund Amendments and Reauthorization Act; SARA 313- Superfund Amendments and Reauthorization Act, Section 313; SCBA- Self-Contained Breathing Apparatus; STEL- Short Term Exposure Limit; TCEQ- Texas Commission on Environmental Quality; TLV- Threshold Limit Value; TSCA- Toxic Substances Control Act Public Law 94-469; TWA- Time Weighted Value; US DOT- US Department of Transportation; WHMIS- Workplace Hazardous Materials Information System.

Version 2.0:
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